

Part 1. Report Cover

Report Number: DLA03F022 **Report Date:** 21 Aug 03

Previous Report Number: DLAF022 **Report Date:** 29 Jun 01

Title: Performance Oriented Packaging Testing of a
Grade V3C, Fiberboard Box, Style RSC, 12" x 12" x 12" (ID),
Containing 19 oz. (Net Wt.) Aerosol Cans (Quantity 16),
Individually Wrapped in Foam, Packaging Group II - All Modes of
Transportation*

Responsible Individual: Francis S. Flynn

Performing Activity: LOGSA Packaging, Storage,
and Containerization Center
ATTN: AMXLS-AT
11 Hap Arnold Boulevard
Tobyhanna, PA 18466-5097

Performing Activity's Reference(s): TT 10-03; TT 10-02; 9HTNR;
AMC 13-88

DTIC Distribution: N/A

Requesting Organization:
Defense Logistics Agency
Defense Distribution Center
ATTN DDC J-3/J-4-0
2001 Mission Drive
New Cumberland PA 17070-5000

Requesting Organization's Reference(s):
DLA Memo, 23 Dec 02

*Subject to individual aerosol can compliance to IATA Packaging instructions 203 for air transport. This report includes testing of a specific product and its packaging. The Loctite Corp., USA certified that their packaging is tested and in compliance with IATA P.I. 203.

Test Results: ___ single X combination ___ composite

Section I. Pre-test Conditions

For initial testing, a bundle of boxes were received in new condition. Boxes from the lot from which this box was taken have also been performance tested with a variety of bottles, jars and cans. All fiberboard boxes were conditioned at 23° C and 50% RH for a minimum of 24 hours prior to testing.

The following identification schema designates the packaging specimen used for the test(s) indicated. Assignments were made at random, in no particular order of sequence.

<u>Specimen No.</u>	<u>Test</u>
A	stack test
A	repetitive-shock vibration test
A	drop test
B	water resistance test

Section II. Summary

A. Drop test	PASS
B. Leakproofness test	N/A
C. Internal pressure test/Hydrostatic pressure test	N/A
D. Stacking test	PASS
E. Vibration standard	PASS
F. Water resistance test	PASS
G. Compatibility test	N/A

Note: To be certifiable, the configuration must pass the applicable tests for the type packaging, intended lading, and mode(s) of shipment.

Test Results (continued)

Section III. Discussion

A. Drop test: 49 CFR §178.603

Test date(s): 7/17/03

- cold conditioned (0° F, 72 hr)
- ambient conditions (~80° F & 55% RH)
- standard conditions (50% RH & 23° C)

No	Ht.	Orientation	Results
A	1.2 m	Flat onto box bottom	Pass/No leaks/rupture; entire contents retained
A	1.2 m	Flat onto box top	Pass/No leaks/rupture; entire contents retained
A	1.2 m	Flat onto box long side	Pass/No leaks/rupture; entire contents retained
A	1.2 m	Flat onto box short side	Pass/No leaks/rupture; entire contents retained
A	1.2 m	Diagonally onto bottom corner (5-2-3)	Pass/No leaks/rupture; minor crushing of the 5-2-3 corner; contents retained completely within the box

Specimen A, a combination packaging (16, aerosol cans in a 12" x 12" x 12", Grade V3C fiberboard box) was dropped from 1.2 meters onto all 4 flat sides and the bottom manufacturers joint corner (5-2-3). There was no noted leakage, rupture of, or damage to the cans.

In conducting the drop test, all five drops (flat bottom, flat top, flat long side, flat short side, and bottom corner) were performed on the same configuration. Five drops per configuration exceeds 49 CFR §178.603 requirements, as well as both UN and ASTM recommendations (i.e., one drop on a side or corner per box). The use of one configuration for multiple tests and drops is DOD policy as stated in DLAD 4145.41/AR 700-143/AFJI 24-201/NAVSUPINST 4030.55A/MCO 4030.40A, Packaging of Hazardous Material. Also per this policy, any failed orientation(s) can be repeated using another configuration.

B. Leakproofness test: 49 CFR §178.604

N/A. The leakproofness test was not conducted on the box, because the packaging is not intended for the containment of liquids.

C. Internal Pressure/Hydrostatic Pressure test: 49 CFR §178.605

N/A. Testing for the maintenance of internal pressure is not required for this configuration.

D. Stacking test: 49 CFR §178.606

Test date(s): 7/16/03

- standard conditions (23° C & 50% RH)
- ambient conditions (~78° F & 60% RH)

No.	Length	Type	Load/Force Required	Peak Force	Results	Stability Maintained?
A	24 hr	Static	215 lbf	427 lbf	Pass	Yes

A static top load was used for the stack test, because it could hold the load constant for the required 24-hour timeframe. The total top load applied on the box containing aerosol cans was greater than the minimum required for one box based on the outside box height and the gross packaged weight. The top load was to simulate a stack of identical packagings that might be stacked on the packaging during transport.

Test Results: Section III (continued)

E. Vibration test: See 49 CFR §178.608. **Test date(s):** 7/16/03
X ambient conditions (~78°F & 60% RH)

No	Frequency	Duration	Results
A	3.33 Hz	1 hr	Pass. No leakage, rupture, or damage

To be in compliance with U.S. Department of Transportation standards for packagings bearing the United States mark (USA) as a component of the packaging certification marking (49 CFR §173.24a(a)(5)), the vibration test was performed, as a means to determine capability. The test was conducted as prescribed by ASTM D 999, method A2 (Repetitive Shock Test (Rotary Motion)). The test was run for 1 hour, using the packed fiberboard box. The packaging was tested using a 1,250-lb vibration table (rotary motion) that had a 1-inch vertical double amplitude (peak-to-peak displacement) such that the packaging was raised from the platform to such a degree that a piece of steel strapping (1.6 mm) could be passed between the bottom of the package and the platform.

F. Water resistance (Cobb Method) test (fiberboard): 49 CFR §178.516
As required by the standards for fiberboard boxes, the Cobb Method Test for water absorptiveness was performed on a specimen cut from one box (specimen B) taken from the same bundle as the box used for rough handling (drop, stack, and vibration) testing. **Test date(s):** 4/04/03

No. specimens felt side (exterior) 10. Average 113 g/m². Highest exterior value was 130 g/m². Lowest exterior value was 107 g/m². All of the samples tested were free of printing.

No. specimens exceeding 155 g/m² 0.

Many factors may affect water absorption by corrugated fiberboard. Among these factors are abrasion, wear, flexure, improper storage, and age. These can greatly decrease the ability of the fiberboard to resist water absorption and result in higher than tested results. In addition, some fiberboard products are only treated on one side of the material, making the box construction method of increased importance. Usually, the water resistant side is the smooth side. The shipper must take appropriate steps to ensure that the box is correctly constructed with the water resistant side on the outside.

G. Compatibility test (plastics packagings only): N/A.

Test Personnel

The following personnel performed the aforementioned testing, or had a role in the testing, evaluation, and/or documentation, as reported herein-- Richard D. LaFave, Stuart N. Crouse, Timothy L. Reimann, and Karen K. Kimsey.

References

- A. **Title 49 Code of Federal Regulations, Parts 106-180**, Winter 2002, current as of 15 Oct 02
- B. **International Air Transport Association Dangerous Goods Regulations**, 40th edition, 1 January 1999
- C. **ASTM D 4919**, Specification for Testing of Hazardous Materials Packagings.
- D. **ASTM D 999**, Standard Method for Vibration Testing of Shipping Containers.
- E. **ASTM D 951**, Standard Test Method Water Resistance of Shipping Containers by Spray Method.
- F. **TAPPI Standard: T 441** Water Absorptiveness of Sized (Non-Bibulous) Paper and Paperboard (Cobb Test).
- G. **Recommendations on the Transport of Dangerous Goods**, tenth revised edition, United Nations, New York, 1997.
- H. **DLAD 4145.41/AR 700-143/AFJI 24-201/NAVSUPINST 4030.55A/MCO 4030.40A**, Packaging of Hazardous Material, 23 Jul 96
- I. **AFMAN 24-204/TM 38-250/NAVSUP PUB 505/MCO P4030.19G/DLAI4145.3**, Preparing Hazardous Materials for Military Air Shipments, 11 Dec 01

Equipment

Item	Manufacturer	Serial No.	Calibration Expiration Date
1,250-lb vibration table	L.A.B Skaneateles, NY	8120179	<i>see note</i>
5,000-lb compression tester	L.A.B Skaneateles, NY	1107050	4/04
500-lb scale	Ohaus Corporation USA	5097971	4/04
3,000-gram balance	Brinkman Instruments Westbury, NY	3103120	4/04
Drop tester	Lansmont Monterey, CA	M-12906	CBU
Cobb Sizing Tester	Teledyne Curley Troy, NY	4180-A	N/R

Note. Equipment is calibrated in accordance with International Safe Transit Association test equipment verification requirements, ANSI/ISO 17025 (General Requirements for the Competence of Testing and Calibration Laboratories) and TB 43180 (Calibration and Repair Requirements for the Maintenance of Army Materiel).

Appendix A

Test Applicability

Pass/fail conclusions were based on the particular fiberboard box specimens, test loads, and the limited quantities submitted for test. Extrapolation to other materials, other manufacturers, other applications, different inner packagings, container sizes, or lesser inner quantities is the responsibility of the packaging design agency or applicable higher headquarters. Extrapolation of test results based on less than the minimum recommended number of test specimens is also the responsibility of the packaging design agency or applicable higher headquarters.

Testing was performed per *Title 49* Code of Federal Regulations.

Performance testing was undertaken and completed at the request of an agency responsible for shipment of the dangerous good(s). The completion of successful required performance tests does not, by itself, authorize the marking and transportation of the dangerous good(s). Applicable modal regulations should be consulted concerning the relationship of performance testing completed and the dangerous good(s).

The required performance tests are intended to evaluate the performance of the packaging components. The criteria used to evaluate packaging performance is whether the contents of the packaging are retained within the outer packaging, should damage to the outer packaging occur, and secondly, if any inner packaging of hazardous materials leaks, ruptures, or is damaged so as to affect transportation safety. The successful completion of the required tests does not ensure the undamaged delivery or survivability of the actual commodity/item. Separate testing is necessary to assure the stability of any explosive item.

Before a configuration can be certified by the person(s) authorizing shipment, the appropriate packaging for the particular hazardous materials and mode of transportation must be determined, and the item(s) must be prepared for shipment per applicable regulations. The chosen configuration must have been performance tested in accordance with the size, the shape, and the weight constraints posed by the configuration to be certified. The testing reported herein should not be construed as blanket certification of any configuration that simply uses the performance tested outer fiberboard box. Packaging paragraphs apply.

Appendix B

Test Data Sheet

Section I. Test Product

Physical State: ___ solid ___ liquid ___ gas X aerosol

Additional Description: LOCTITE
PRO STRENGTH PARTS CLEANER 30548

Amount Per Shipping Container:

Item Weight-- 24 lbs. (16 ea @ 1.5 lb)
Tare Weight-- 2 lbs.
Gross Weight-- 26 lbs.

Section II. Test Parameters

Drop Height: Ref: 49 CFR §178.603
___ 1.8 m; 71 in. (PG I, II, & III, SG ≤1.2 or solids)
X **1.2 m; 47 in.** (PG II & III, SG ≤1.2 or solids)
___ 0.8 m; 32 in. (PG III, SG ≤1.2 or solids)
___ from-- ___ PG I: SG x 1.5 m, SG x 59.06 in.
___ PG II: SG x 1.0 m, SG x 39.37 in.
___ PG III: SG x 0.67 m, SG x 26.38 in.

Stacking Weight Formula

Variables	Inputs	Calculations	
h Height, drum/box	12.75	12.75	
n # stacked containers	XXXXXX	9.25	
w Gross Packaging Weight	26		
A Stacking weight	XXXXXX	214.5	215

NOTE: $A = (n-1) * w$

A = applied load in pounds

n = $(118/h)$, minimum number of containers that when stacked, reach a height of 3 m

w = maximum weight of one filled container in pounds

Appendix C

Packaging Data Sheet

Section I. Exterior Shipping Container

Packaging Category: ___ single X combination ___ composite

UN Type: Fiberboard boxes (49 CFR §178.516) UN Code: 4G

Specification No.: ASTM D 5118; Grade V3c; Style RSC; 1.9 lbs.;
12" x 12" x 12" (ID); 12½" x 12½" x 12¾" (OD)

Manufacturer: Packaging Control Corp., York, PA

Date(s) of Manufacture: March 2003

Closure Method: The fiberboard box was sealed (7 strip method) using 2" A-A-1830 clear tape. (See drawing)

Additional Description:

A 24" x 30" x .004" bag was first placed in the fiberboard box for the purpose of encapsulating the test product. Place four, polypropylene foam pads, 12 x 12 x ¼ inches, on the bottom of the lined fiberboard box. Sixteen aerosol cans were placed on the foam pads. Each aerosol can was wrapped in foam. Another four of the same polypropylene foam pads were placed on top of the cans. Twist and tape the plastic bag with 2" wide plastic tape. (See Drawing)

Bag Manufacturer: Quality Packaging Systems of Warren, Inc.,
24260-2 Mound Road, Warren, MI 48091-5324

Appendix C (Continued)**Section II. Inner Packaging/Article**

Quantity of Inner Containers: 16 Capacity: 19 oz. Net Wt. (marked)

Specification Type and No(s): Not identified

Type/Nomenclature: Aerosol spray can

Manufacturer/Distributor: Not identified

Material: Not identified Date(s) of Manufacture: Not identified

NSN: N/A

Tare Weight (empty can): 5 oz.

Filled Weight: 1.5 lb.

Dimensions: 2 11/16 in. - diameter (OD); 9 3/8 in. - height (OD)

Closure Type: Plastic cap

Closure Specification Number(s): N/A

Closure Manufacturer: N/A

Closure Dimensions: 2 3/8 diameter (OD), 1 5/8 ht (OD)

Secondary Closure: Filament-reinforced tape (1 pc)

Secondary Closure Specification Number(s): NSN-- 7510-00-582-4772

- (1) A-A-1687B, Amendment 1 (marked) [canceled Jan 96]
- (2) PPP-T-97, type II (medium tensile),
class B (transparent) [canceled Jan 96]
- (3) ASTM D 5330-93, type II (medium tensile)

Secondary Closure Dimensions: 1 inch wide x 9 inches

Additional Information: Each aerosol can was individually wrapped in polypropylene foam (9" x 9 1/2" x 1/8") conforming to PPP-C-1797A, Type I, and secured using 1-inch filament tape. Note that foam used was received on rolls, 4 plies and 1/4 inch thick. Foam wraps were cut to size and then peeled apart to yield two foam wraps 1/8 inch thick.

Appendix D

Rationale

The equivalent of Packing Group II (medium danger) testing was requested for a fiberboard box, having as the intended contents sixteen, aerosol cans. The configuration to be tested is also intended to be applicable to a large assortment of aerosol products contained in aerosol cans in weights of 24 oz. Gross wt. and 19 oz. net wt. For lesser weights, variations to testing requirements can be found in 49 CFR §178.601(g).

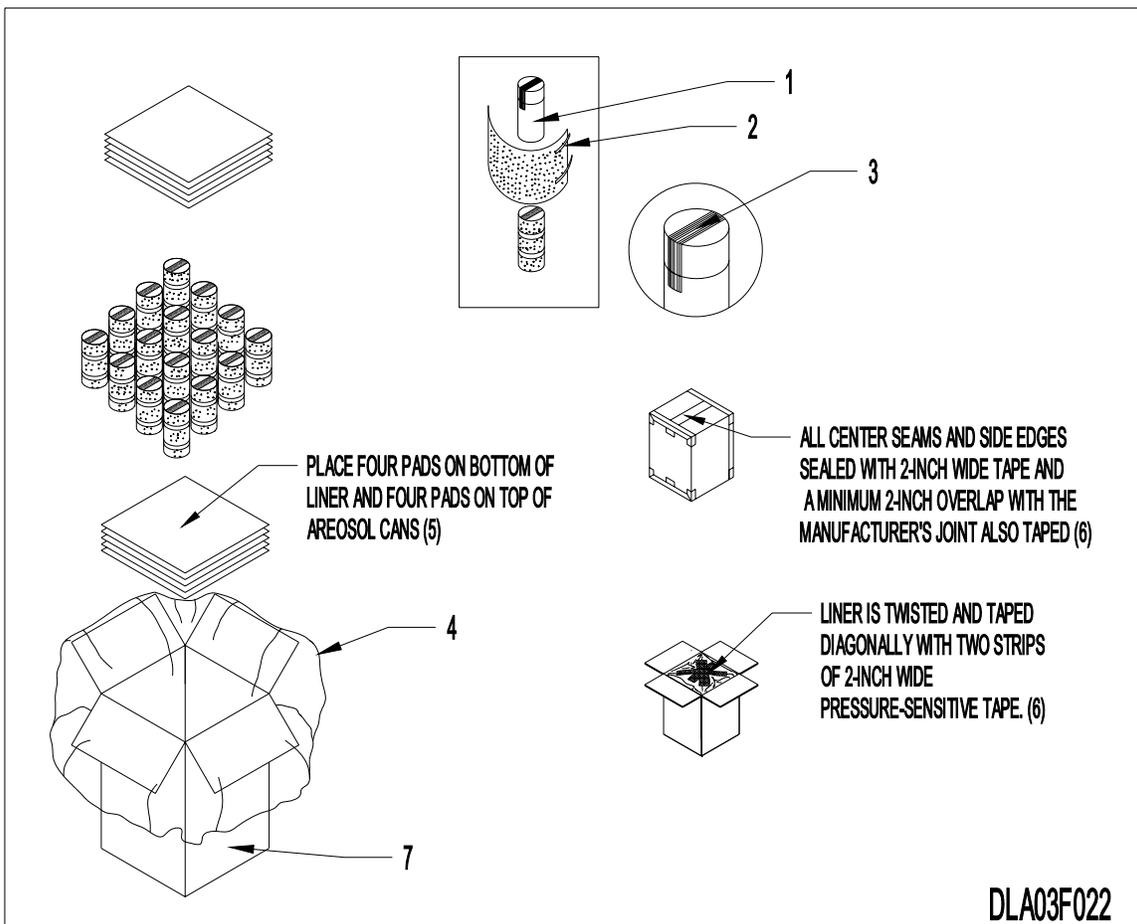
For testing, even though substitution for the actual hazardous lading is permitted by 49 CFR §178.602(c), the actual product was used.

Per the requesting activity, polypropylene foam was used as void fill material and/or cushioning.

A secondary closure of the can utilizing filament-reinforced tape was used in accordance with accepted packaging practice.

One combination packaging, made to the above described configuration with 16 aerosol cans, was initially subjected to drop and vibration testing as prescribed in ASTM D 4919. These tests are designed to simulate the shock and vibration a package (configuration) may encounter when being shipped worldwide by air, truck, rail, or ocean going transport. The order of testing was stack, vibration, then drop testing.

Drawing



DLA03F022

ITEM	DESCRIPTION
1	CAN, ROUND, AEROSOL SPRAY WITH PLASTIC CAP, (24 oz. gr. wt.), QTY. 16
2	9 X 9.5 X .125 INCH, POLYPROPYLENE FOAM, NSN 8135-00-601-9221, 4 PLY FOAM DIVIDED IN TWO, QTY. 16
3	1-INCH WIDE, PRESSURE-SENSITIVE TAPE, FILAMENT-REINFORCED, IAW ASTM D5330, TY II
4	LINER, POLYETHYLENE, 24 X 30 X .004 INCHES, BAG
5	12 x 12 x .25 INCH POLYPROPYLENE FOAM PAD, NSN 8135-00-601-9221
6	2 INCH, CLEAR PACKAGING TAPE, CONFORMING TO C.I.D. A-A-1830
7	12 X 12 X 12 INCH, WEATHER-RESISTANT FIBERBOARD BOX, STYLE RSC, V3c, QTY. 1

Appendix D (Continued)



Inner Shipping Container: Aerosol spray can with secondary closure (tape).



Inner shipping container with secondary closure, wrapped with polypropylene cushioning and taped.

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Appendix D (Continued)



Inner shipping containers positioned in Intermediate and Exterior containers. Four polypropylene foam pads are under cans and 4 pads to be placed on top of cans.

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Appendix D (Continued)



Intermediate shipping container twisted and taped prior to closing exterior container.

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RN: DLA03F022

Appendix D (Continued)



Closed exterior container (fiberboard box).